



Officine Dall'Alba S.r.l.

lavorazioni meccaniche di precisione

**Via IV Novembre, 46
36014 Santorso (Vi)**



The company Officine Dall' Alba S.r.l., known for decades in the field of precision mechanical machining, was founded in 1965 by Eliseo Dall' Alba, father of the actual owners, Bruno and Sergio. Over the years and following corporate changes, the company name has changed.

The previous one which has been valid until June 2017 was Dall' Alba Eliseo.

Since its origin, the company has been operating in the field of the mechanical machining as customers' specifications.

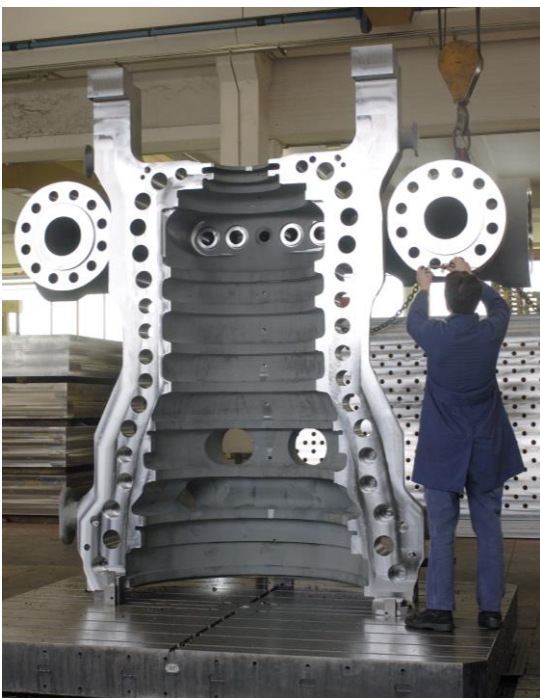
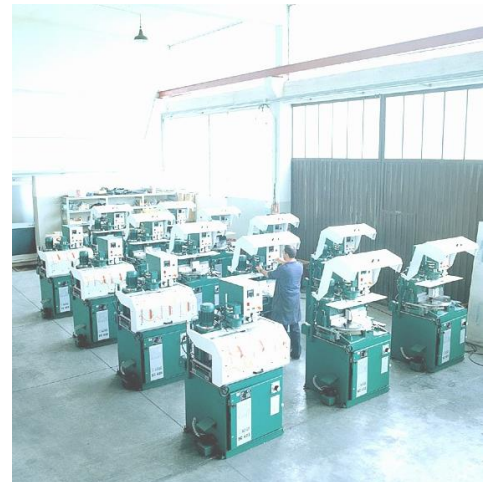
At the beginning the whole activity was essentially concerned in the working of material supplied by customers.

As time goes by the company improved its competence and professional skills, so that today it can directly provide with

the purchase of raw materials which are necessary to carry out the orders for working and assembled installations and machines.

The premises actually covers an area of 7.000 mq and has about 35 employees.

The organization operates in the engineering field and has a good know-how for high precision works (cutting, turning, milling, boring, drilling and painting) for national customers especially in the following sectors: engineering, energy and marine.



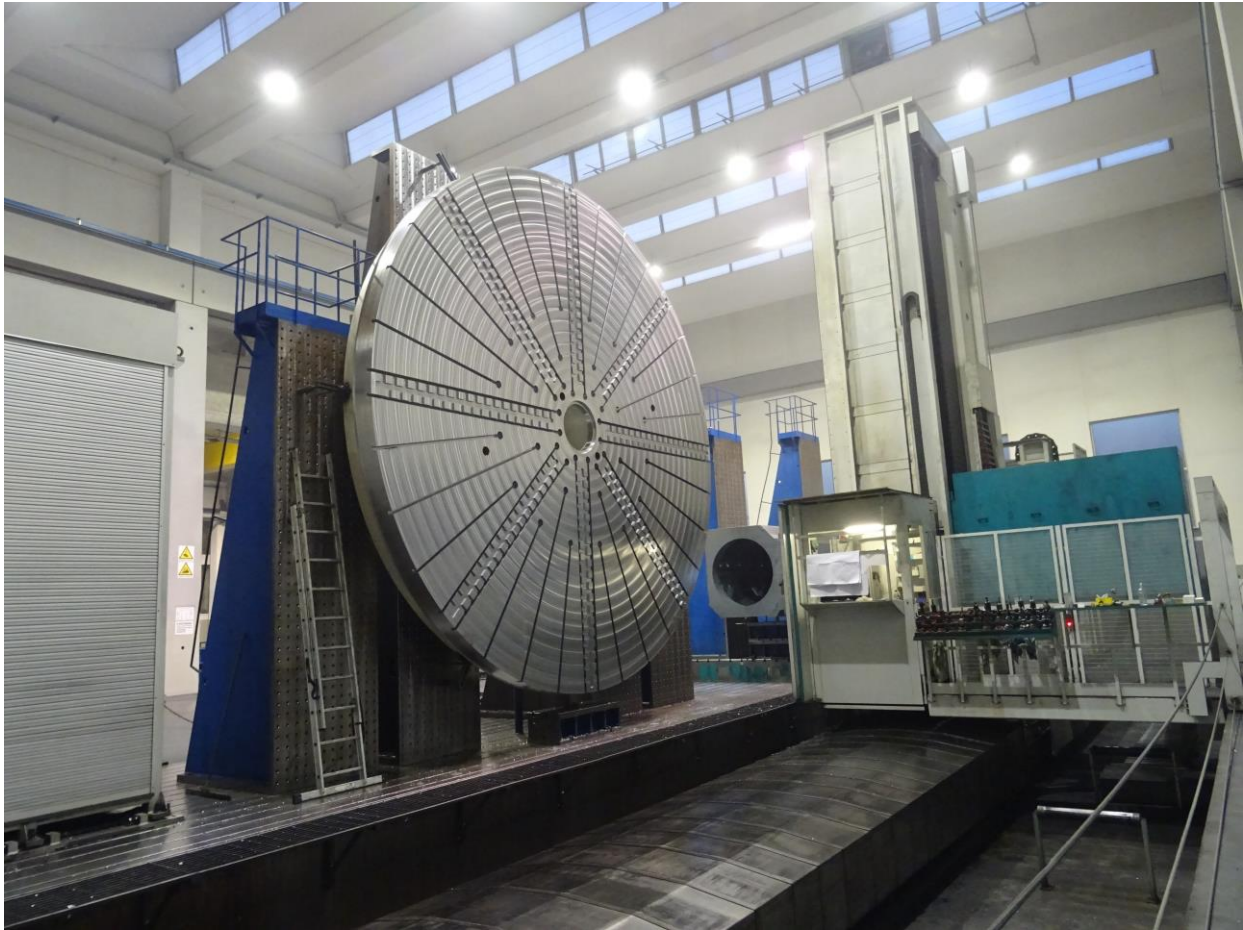
The company disposes of up-to-date machines of high technology allowing to work pieces from few kilograms up to 140 tons.

The common feature of all processes is the high precision obtained thanks to specific machines and suitable control instruments of quality.

The whole production process is completely managed by a data processing system from the order receipt, the production with times and costs planning and record, till the preparation of the shipping documents.

In November 2002 the company obtained the UNI EN ISO 9001:2000 certification and in November 2009 the certification conformity with the new norm UNI EN ISO 9001:2008. The company is now certified UNI ISO

9001:2015. This result is considered an integral part of the company policy, aiming to a continuous improvement to meet customers' requirements.



OUR STRENGTH

FACTORY OF 2.000MQ COMPLETE OF:

- **Double girder overhead crane 100 + 40 ton**
- **Milling machine with moving column**

Pama Speedram 4000

control Siemens Sinumerik 840D

axis: longitudinal X = mm 22.000

vertical Y = mm 7.000

transversal Z = mm 1.900 + W 1.400

n. 1 turntable mm 4.500 x 5.500

table range = 160 T

spindle motor = kW 119

tools storage = 120 place

nr 5 automatic heads:

- automatic square head TS 35 144
- automatic square head TS 20 1100 360
- automatic universal head TU 25 C
- automatic universal head TTL 2 30 360
- facing head UT 8-1000 S

OUR MACHINES

- **Milling machine with moving column**

PAMA SPEEDRAM 2000



Year 2010

control Siemens Sinumerik 840D

axis: longitudinal X = mm 17.000

vertical Y = mm 5.000

transversal Z = mm 1.200 + W 1.000

n. 1 turntable mm 3.500 x 4.000

table range = 90 T

automatic head

spindle motor = kW 60

tools storage = 120 places

- **Milling machine with moving column**

COLGAR FRAL 400



Year 2007

control Selca S4045PD

axis: longitudinal X = mm 16.000

vertical Y = mm 4.500

transversal Z = mm 1.250 + W 900

n. 1 turntable mm 3.000x3.500

table range = 70 T

automatic head

spindle motor = kW 60

tools storage = 120 places

- **Milling machine with moving column**

COLGAR FRAL 300



Year 2003

control Selca 3045

axis: longitudinal X = mm 12.000

vertical Y = mm 3.750

transversal Z = mm 1.250 + W 700

n. 1 turntable mm 2.500x3.000

table range = 30 T

automatic head

spindle motor = kW 42

tools storage = 120 places

- **Milling machine with moving column**

COLGAR PROGRAM 213



Year 2000

control Selca 3045

axis: longitudinal X = mm 10.000

vertical Y = mm 3.000

transversal Z = mm 1.250 + W 700

n. 2 turntable mm 1.800x2.000

tables range = 12 T

spindle motor = kW 37

tools storage = 120 places

- **Milling machine with moving column**

LAZZATI HB 130



Year 1995

control ECS 2301 CNC

axis: longitudinal X = mm 13.000

vertical Y = mm 2.500

transversal Z = mm 700 + W 700

n. 1 turntable mm 1.500x1.500

axis A mm 1.500

table range = 10 T

spindle motor = kW 30

tools storage = 60 places

- **Work center**

MANDELLI 8



Year 1997

control Plasma

n. 2 pallet 800x1.000

n. 4 pallet mm 800X800 - range 2,5 T

dimensions max piece = Ø 1.400 mm

axis: X=mm 1.600 Y=mm 1.200 Z=mm 1.150

spindle motor kW 30 - speed from 30 to 6000

tools storage = 100 places

- **Work center**

MANDELLI 7 HP/H



Year 1998

control Plasma

n. 6 pallet mm 630x630 - range 1,5 T

dimensions max piece = Ø 1.100 mm

axis: X=mm 1.030 Y=mm 840 Z=mm 850

spindle motor kW 30 - speed from 30 to 6000

tools storage = 100 places

- **Milling**

INDUMA CNC



control ECS 2301 CNC

axis: longitudinal X = mm 3.000

vertical Y = mm 1.400

transversal Z = mm 1.000

motor = CV 25

- **Milling**

TIGER CNC



control CNC Poselesta 2

axis: transversal Z = mm 450

vertical Y = mm 360

longitudinal X = mm 1.150

motor = CV 15

- **Boring**

S. ROCCO MEC 80



spindle mm 80
table mm 920x1.220
motors HP 10 – 4
viewer Olivetti

- **Parallel lathe CNC**

DAINICHI BX 60



control FANUC 10 T
axis: horizontal X = mm 250
transversal Z = mm 820

spindle power 25 HP

- **Milling**

SIMPLON N. 3

table mm 350x1.600
motors HP 7,5
HP 3 with viewer

- **Parallel lathe**

GRAZIANO 210

height tips = mm 210 - length = mm 820
motor HP 10

- **Parallel lathe**

BREDA

height tips = mm250 - length = mm 1.500
motor HP 7,5

- **Radial drill**

INVEMA

tip mm 50

- **Radial drill**

BREDA

tip mm 65

- **Drill**

- **Automatic saw**

- **Grinder**

- **Slotting ST 200**

- **Saw disk**

- **Rotary welder**

Location:



Our company is easy to reach tacking the highway A31 from highway A4, exit Piovane Rocchette and continuing towards Schio - Santorso.

Officine Dall'Alba S.r.l.

Via 4 Novembre, 46

36014 Santorso (Vi)

Tel. 0445/640088 – Fax 0445/641436

www.dallalba.it – info@dallalba.it



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The International Certification Network
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CERTIFICATO N. 7749/02/S
CERTIFICATE No.

SI CERTIFICA CHE IL SISTEMA DI GESTIONE PER LA QUALITÀ DI
IT IS HEREBY CERTIFIED THAT THE QUALITY MANAGEMENT SYSTEM OF

OFFICINE DALL'ALBA S.R.L.

VIA IV NOVEMBRE 46 36014 Santorso (VI) ITA
NELLE SEGUENTI UNITÀ OPERATIVE / IN THE FOLLOWING OPERATIONAL UNITS

VIA IV NOVEMBRE 46 36014 Santorso (VI) ITALIA

È CONFORME ALLA NORMA / IS IN COMPLIANCE WITH THE STANDARD
ISO 9001:2015

PER I SEGUENTI CAMPI DI ATTIVITÀ / FOR THE FOLLOWING FIELD(S) OF ACTIVITIES

LAVORAZIONI MECCANICHE DI PRECISIONE CON MACCHINE A CONTROLLO NUMERICO. ASSEMBLAGGIO DI GRUPPI E/O
DI MACCHINE COMPLETE.

IAF:17
IAF:18

PRECISION MECHANICAL MACHINING USING NUMERICAL CONTROL MACHINES. ASSEMBLY OF UNITS AND/OR
COMPLETE MACHINES.

La validità del presente certificato è subordinata a sorveglianza periodica annuale / semestrale ed al riesame completo del sistema di gestione con periodicità triennale

The validity of this certificate is dependent on an annual / six monthly audit and on a complete review, every three years, of the management system

L'uso e la validità del presente certificato sono soggetti al rispetto del documento RINA: Regolamento per la Certificazione di Sistemi di Gestione per la Qualità

The use and validity of this certificate are subject to compliance with the RINA document: Rules for the certification of Quality Management Systems

Prima emissione First Issue	07.11.2002	Data decisione di rinnovo Renewal decision date	24.10.2023
Data scadenza Expiry Date	06.11.2026	Data revisione Revision date	24.10.2023

Paolo Taddia

Venice & Verona Management
System Certification, Head



SGQ N° 002 A

Membro degli Accordi di Mutuo
Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC
Mutual Recognition Agreements

RINA Services S.p.A.
Via Corsica 12 - 16128 Genova Italy



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CISQ è la Federazione Italiana di Organismi di
Certificazione dei sistemi di gestione aziendale
CISQ is the Italian Federation of
management system Certification Bodies

Certificate

CISQ / RINA has issued an IQNET recognized certificate that the organization:

OFFICINE DALL'ALBA S.R.L.

VIA IV NOVEMBRE 46 36014 Santorso (VI) ITA

has implemented and maintains a/an

Quality Management System

for the following scope:

PRECISION MECHANICAL MACHINING USING NUMERICAL CONTROL MACHINES. ASSEMBLY OF UNITS AND/OR COMPLETE MACHINES.

which fulfills the requirements of the following standard:

ISO 9001:2015

Issued on: **2023-10-24**

First Issued on: **2002-11-07**

Expires on: **2026-11-06**

All details about any legal entities, operative units and related activities included in this certificate are contained in CISQ/RINA original certificate no.: **7749/02/S**

Registration Number: **IT-27515**


Alex Stoichitoiu
President of IQNET


Mario Romersi
President of CISQ



This attestation is directly linked to the IQNET Member's original certificate and shall not be used as a stand-alone document.

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